

German Aerospace Center (DLR)

The Foundation of the DLR RailwayDynamics Library: The Wheel-Rail Contact

A. Heckmann, A. Keck, I. Kaiser, B. Kurzeck
Institute of System Dynamics and Control
Oberpfaffenhofen

Knowledge for Tomorrow



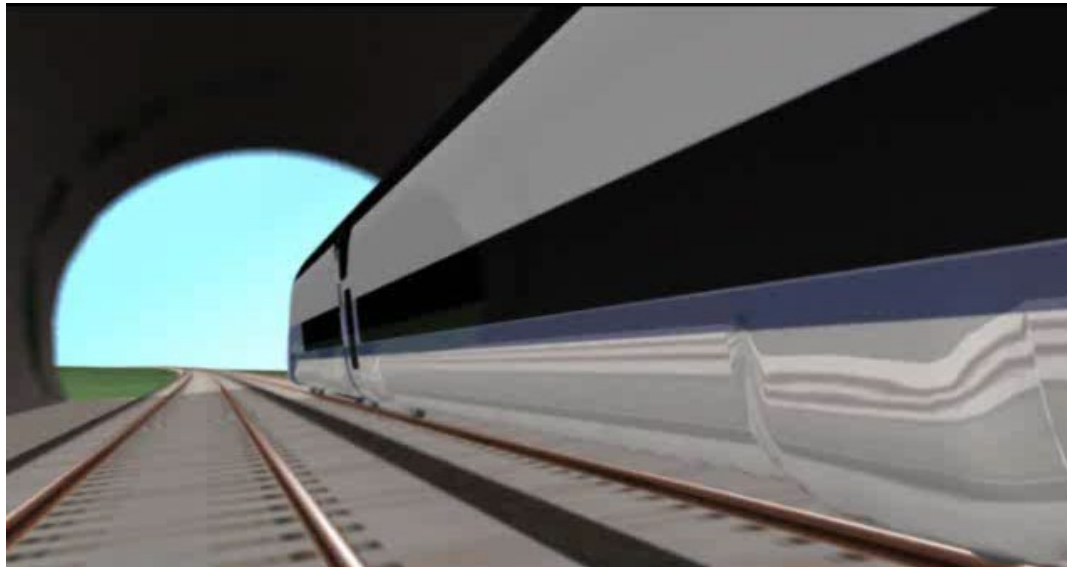
Content

- Motivation
- Theoretical Background
 - The Reference
 - Evaluation Scheme
 - Geometrical Problem
 - Normal Contact Problem
 - Tangential Contact Problem
- Application Examples
 - The Free Wheelset
 - The Scaled Roller Rig
- Conclusions and Outlook



Motivation: DLR's Next Generation Train Project

- 10 DLR institutes contribute to the NGT project.



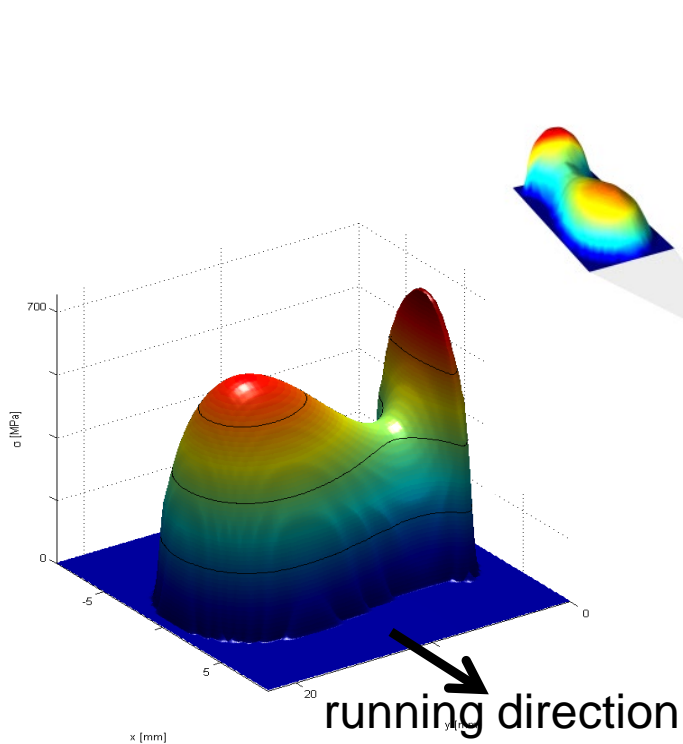
Multi-Body Simulation
animated by Autodesk® Maya

- Very high speed train in double deck configuration and lightweight design
- New type of running gear with active control
- Nonlinear Modelica Models for
 - **Observer** (see Brembeck et al. : Nonlinear State Estimation with Extended FMI 2.0 Co-Simulation Interface, Modelica 2014)
 - **Control**

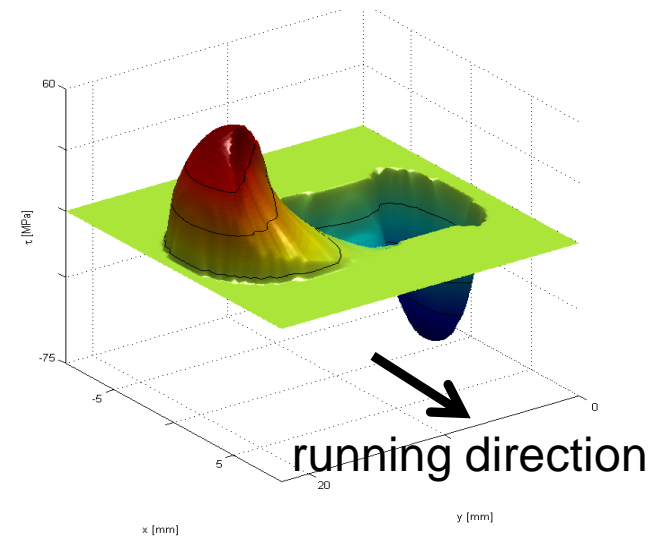
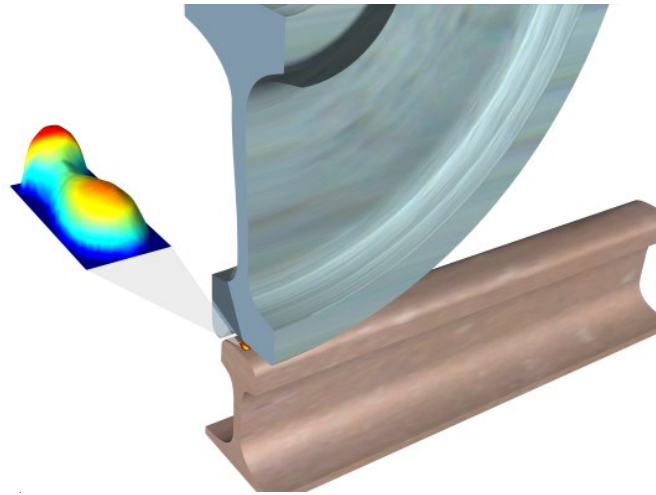


The Reference: The Nonlinear Rolling Contact [Kalker 1982]

- Highly elaborated but much too expensive for vehicle dynamics simulations
- Several assumptions allow to tackle the problem in sequential steps.



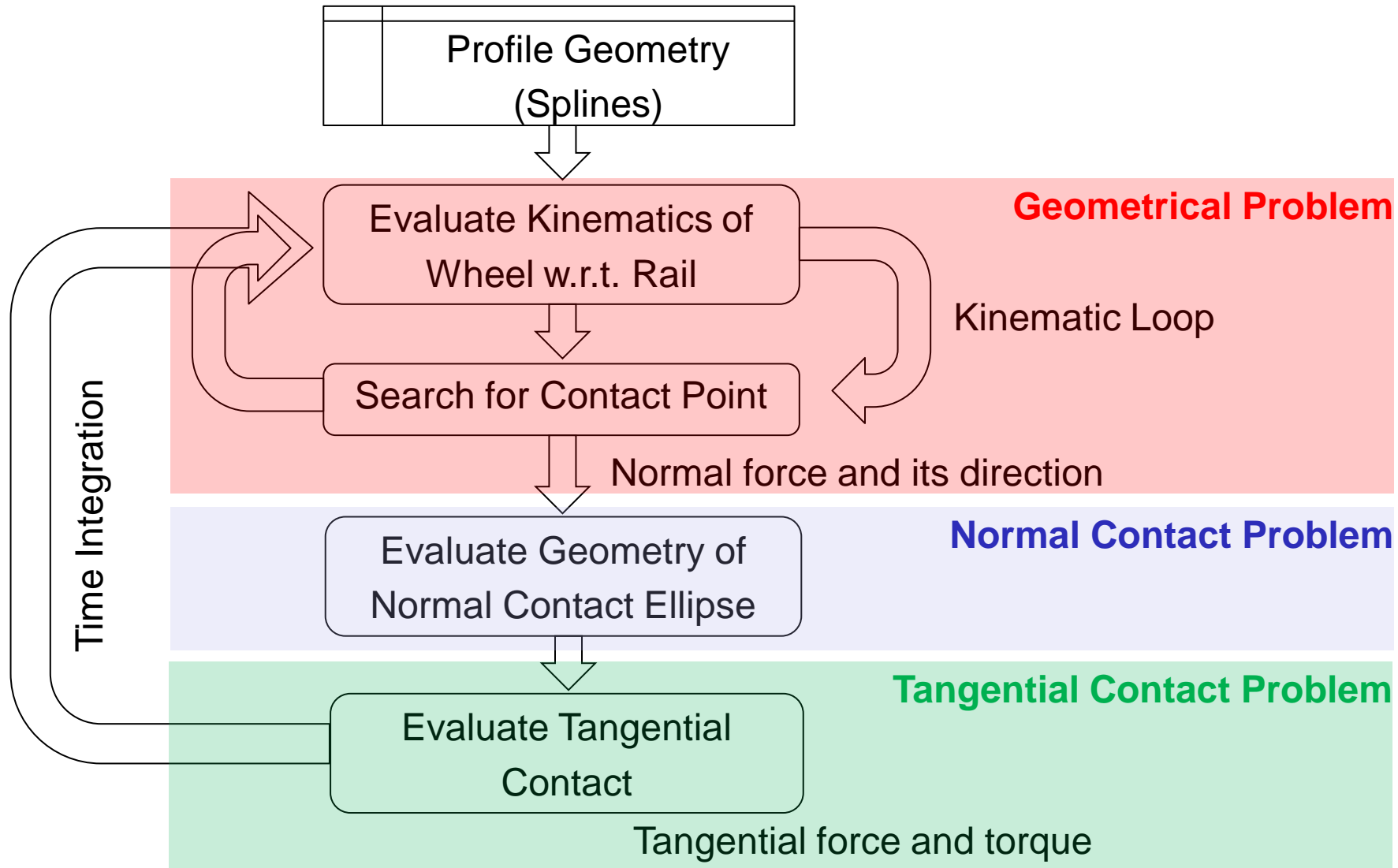
Exemplary normal stresses



Exemplary shear stresses



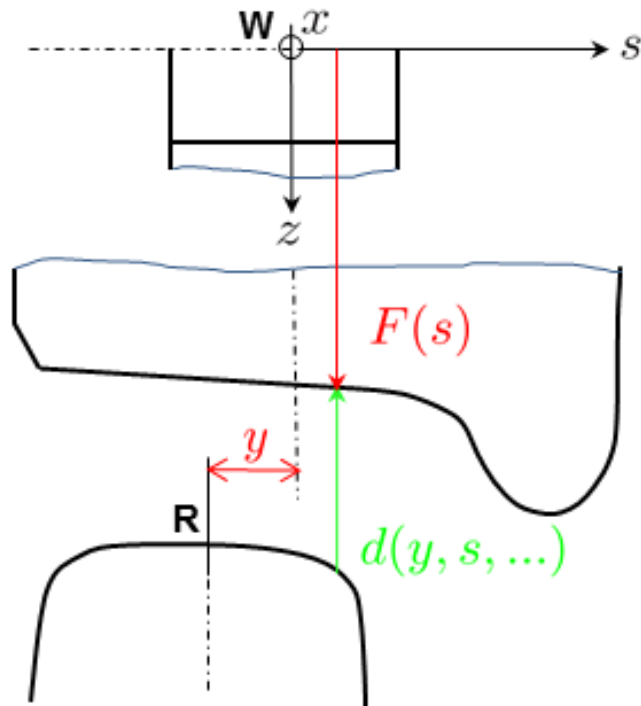
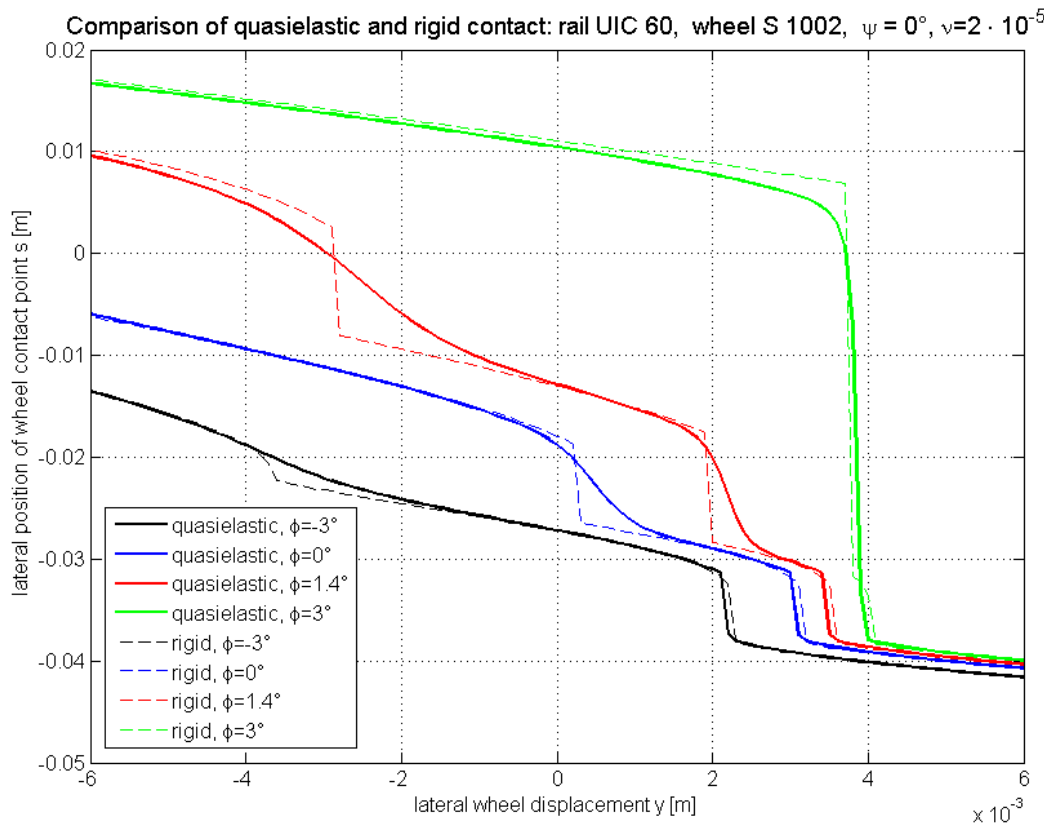
Evaluation Scheme Implemented in Modelica



Theory: The Geometrical Problem I

- Contact formulated as kinematical constraint

$$g = \max_s d(y, s, \varphi, \psi) = 0$$

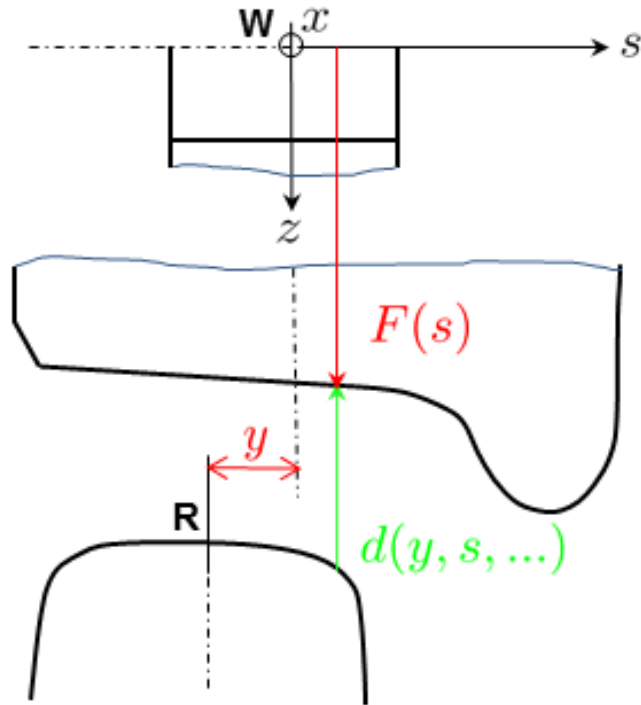
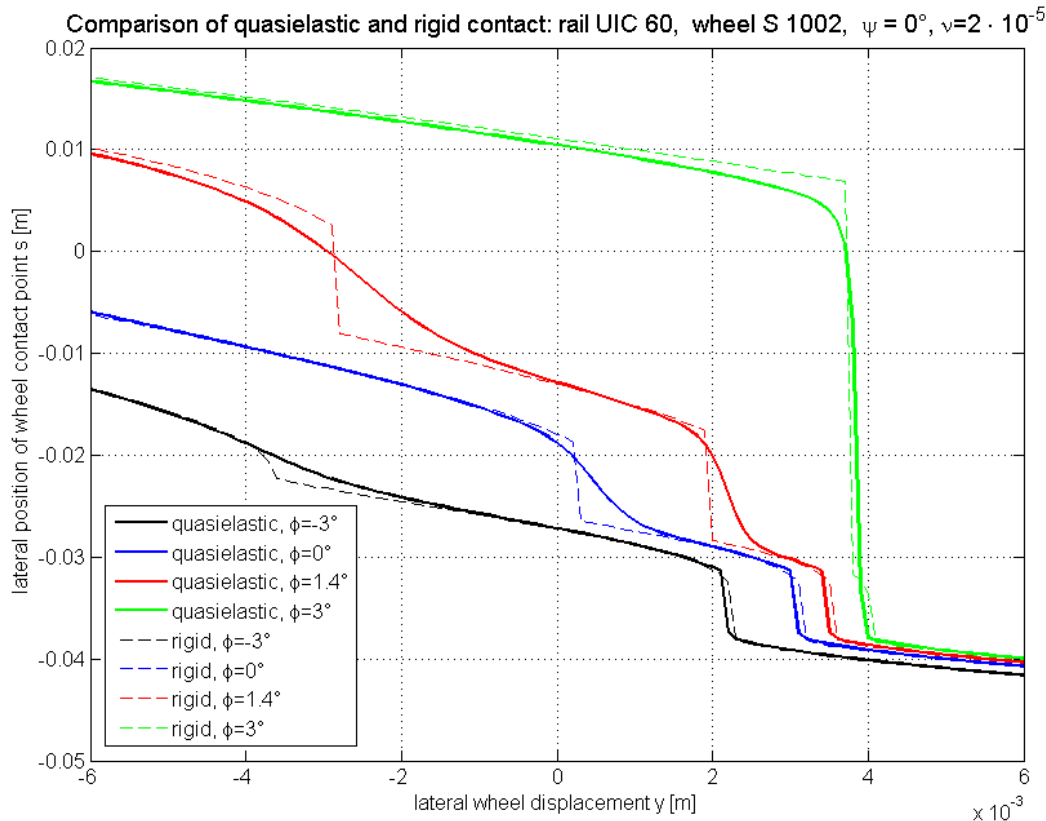


Theory: The Geometrical Problem: II

- Quasielastic formulation: [Arnold, Netter 96]:

$$\epsilon = 1 \dots 5 \cdot 10^{-5}$$

$$g = \epsilon \ln \frac{\int e^{\frac{d(y,s,\varphi,\psi)}{\epsilon}} ds}{\int ds} = 0$$



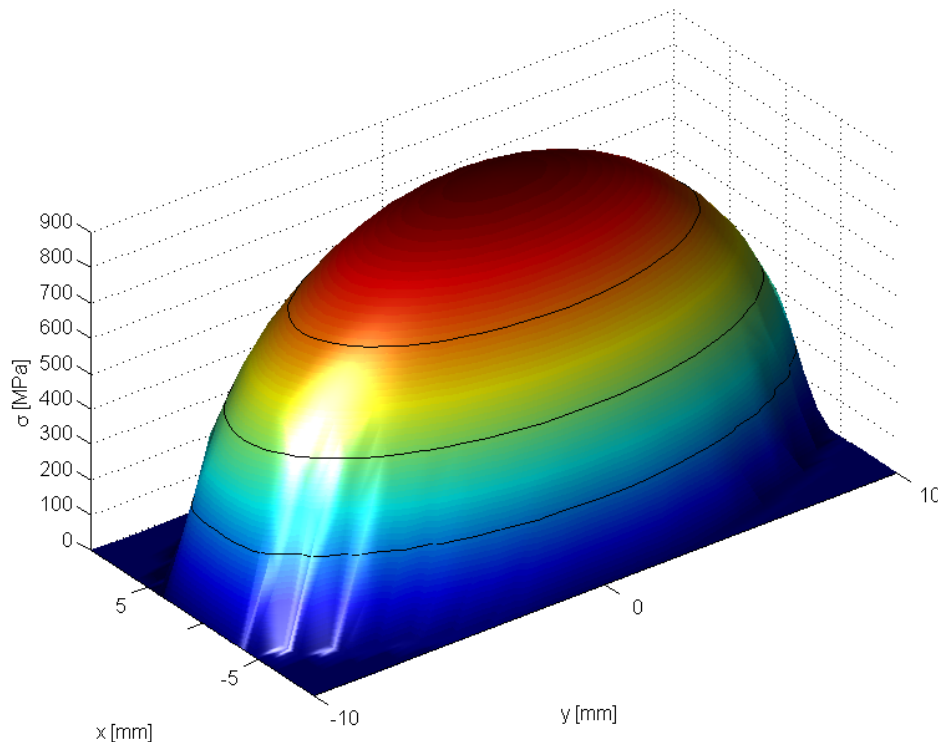
Theory: The Normal Contact Problem

- The Hertz assumption

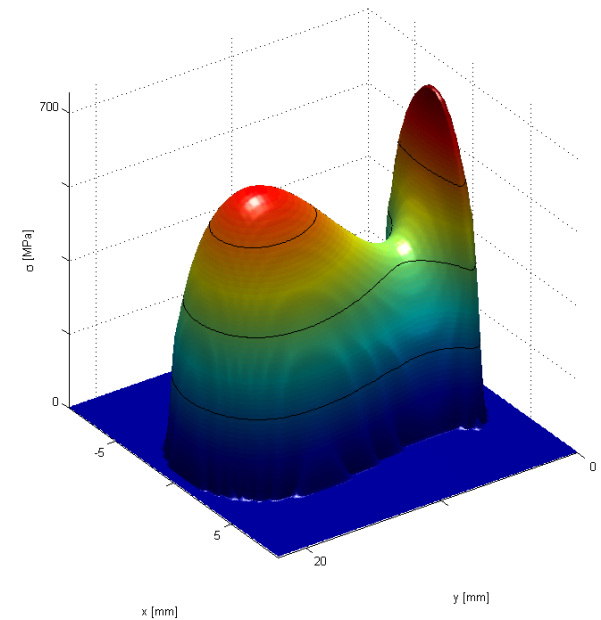
 - Geometry of contacting surfaces \approx elliptic paraboloids

\Rightarrow contact patch is a plain ellipse

Normal pressure according to Hertz: $a=5$ mm, $b=10$ mm, $F=100$ kN

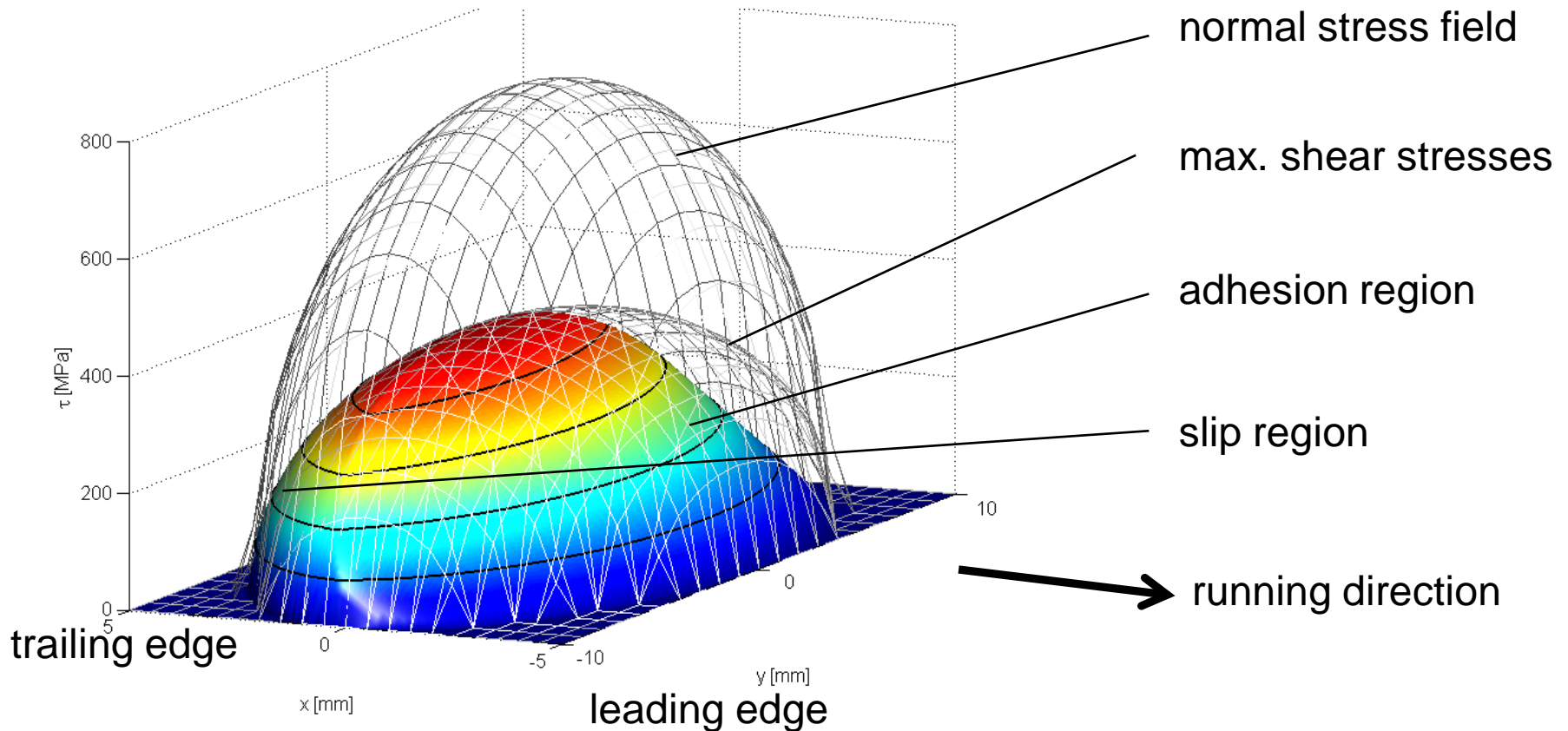


For comparison:
Kalker's nonelliptical contact

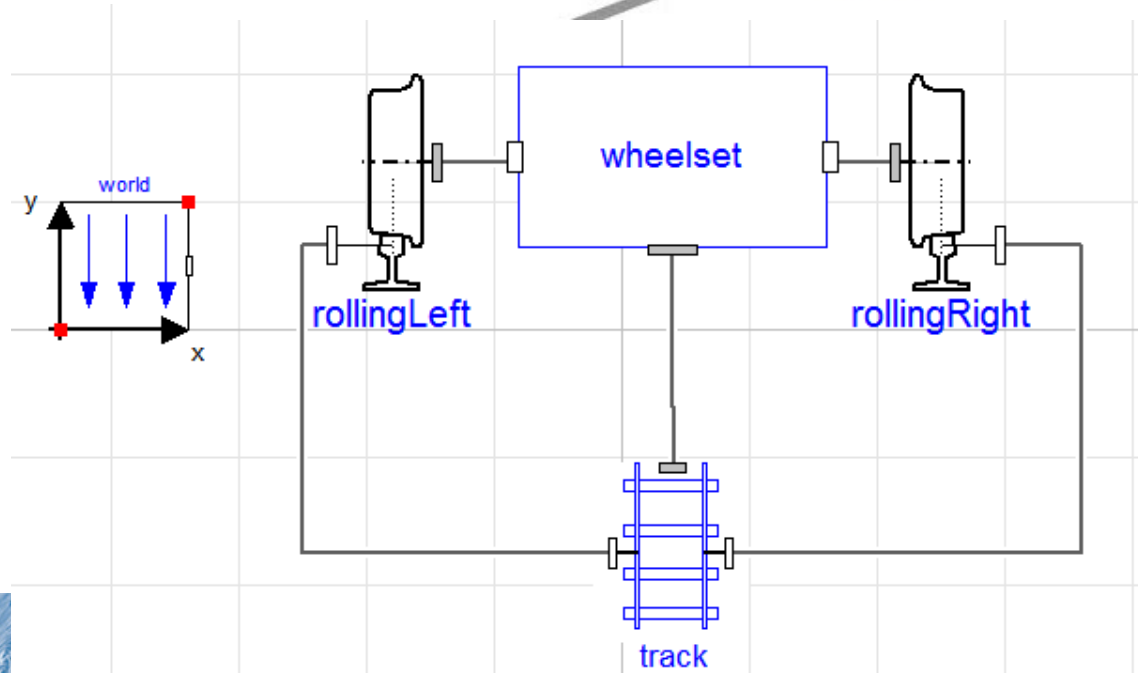
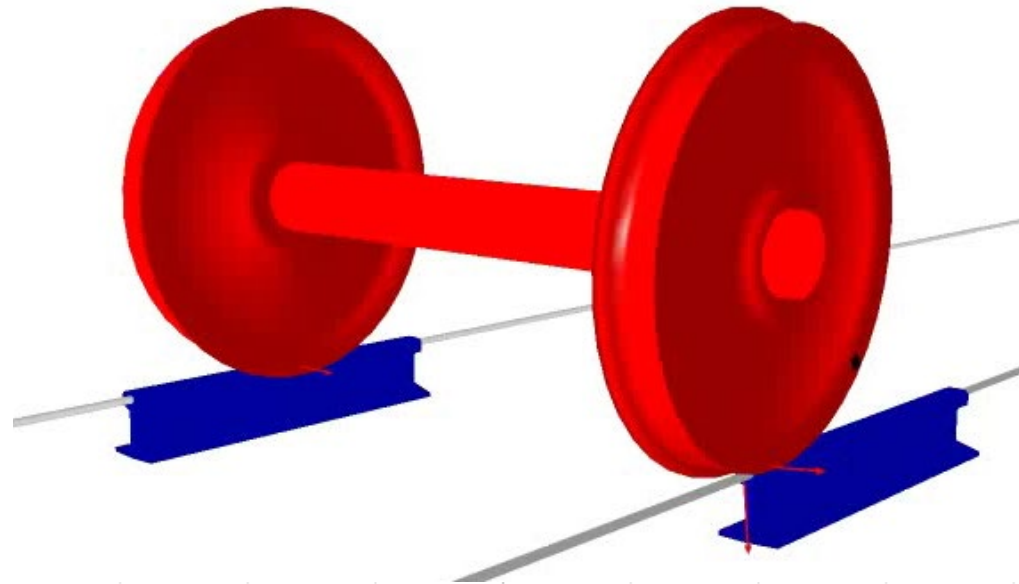
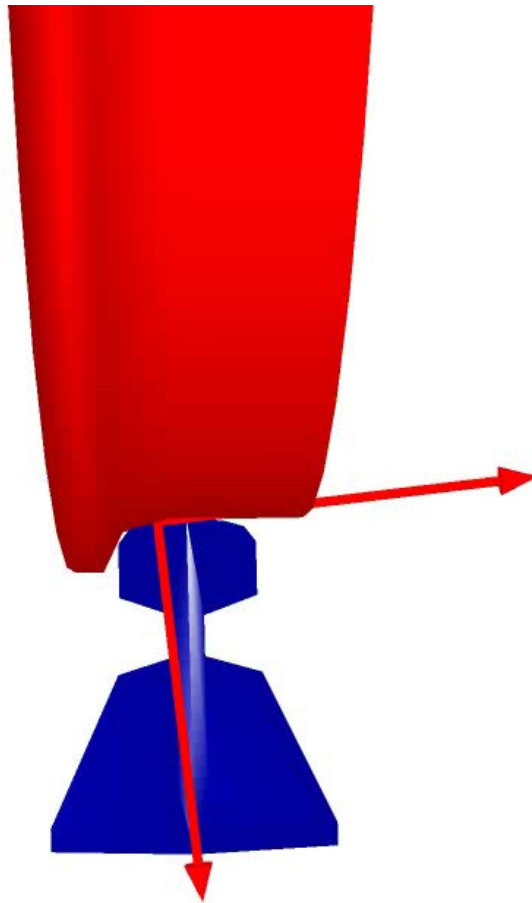


Theory: The Tangential Contact Problem

- Nonlinear analytical formulation [Polach 2000]:
 - Converges against Kalker's linear theory for vanishing slip
 - Is in particular tailored for high traction forces

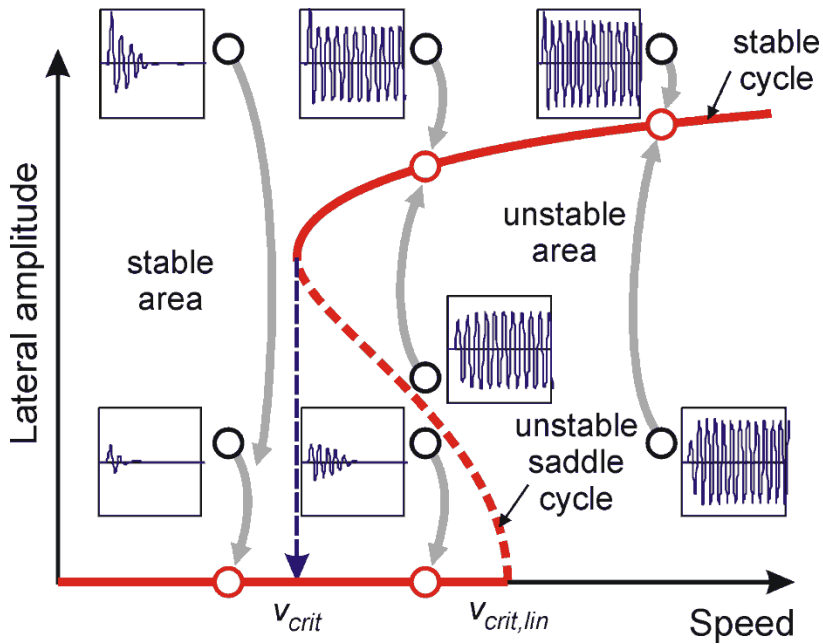
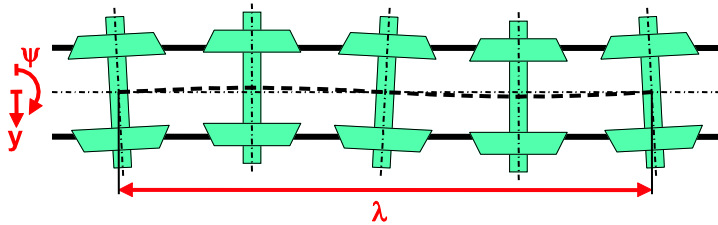
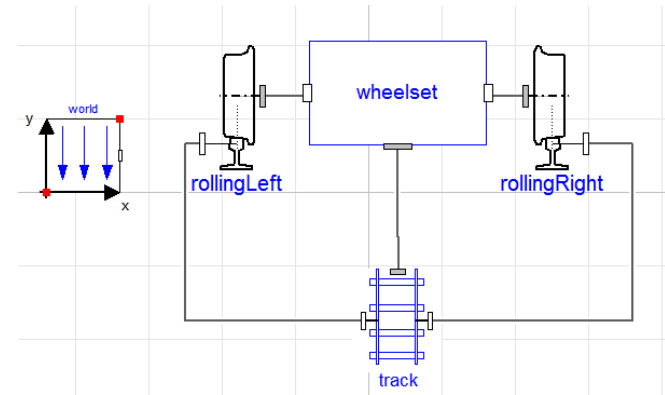


Application: The free Wheelset



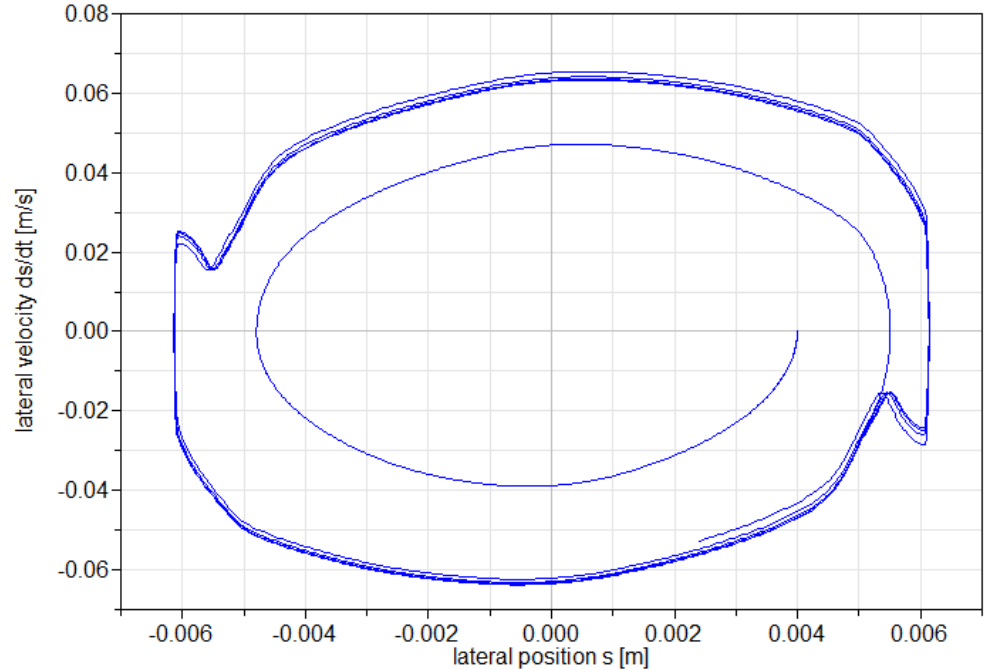
Application: the free Wheelset

- Beyond critical speed: limit cycle behavior



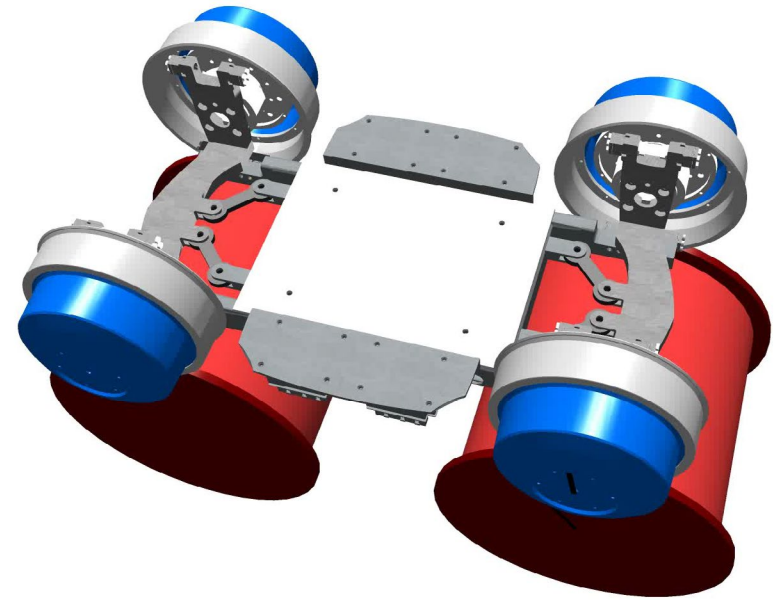
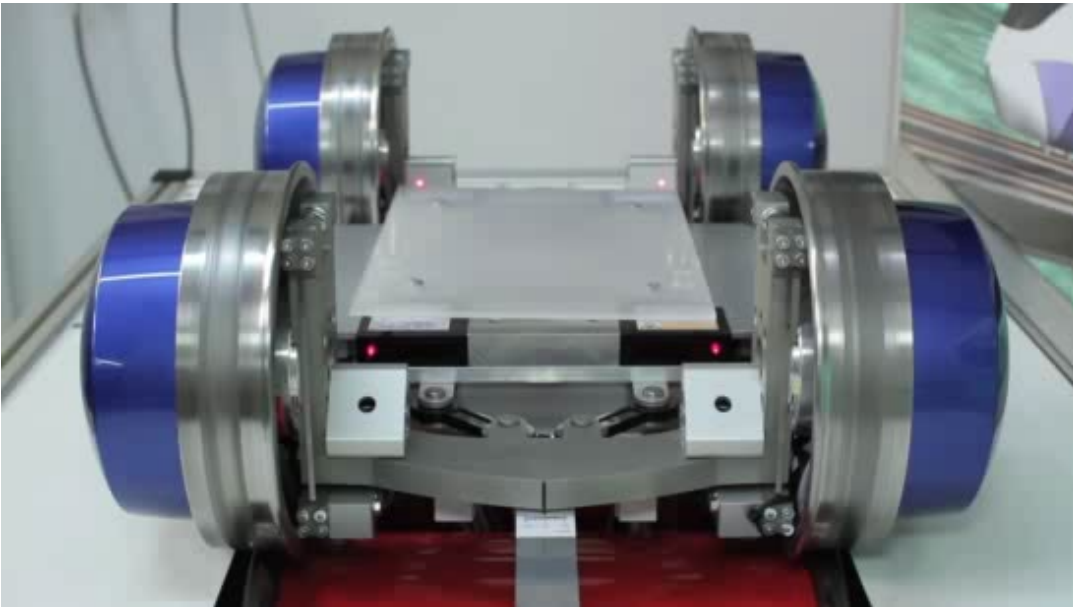
[Polach 2010]

Limit cycle of a free wheelset: $v=12.8$ m/s, $m_y=0.35$



Application: the scaled roller rig

- Experimental environment for validation and research on control
- Actual wheel-rail profile in use here is comparable simple.
- Assembled with force / torque – sensors
- Modelica simulation is approx. 2 times faster than real time.

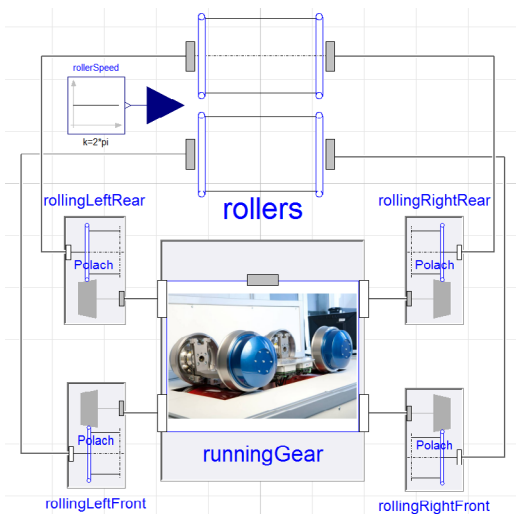


see [youtube-video](#)

animated by DLR Visualization Library



Application: the scaled roller rig



Geometry

wheelRadius	wheelRadius	m	Wheel radius
rollerRadius	rollerRadius	m	Roller radius
conusAngle	-1*conusAngle	deg	cone angle
r_Rail_SideView	rollerRadius	m	radius of the rail in side-view
r_Rail_FrontView	0.06	m	radius of the rail in front-view
r_Wheel_SideView	wheelRadius	m	radius of the wheel in side-view
r_Wheel_FrontView	1e12	m	radius of the wheel in front-view

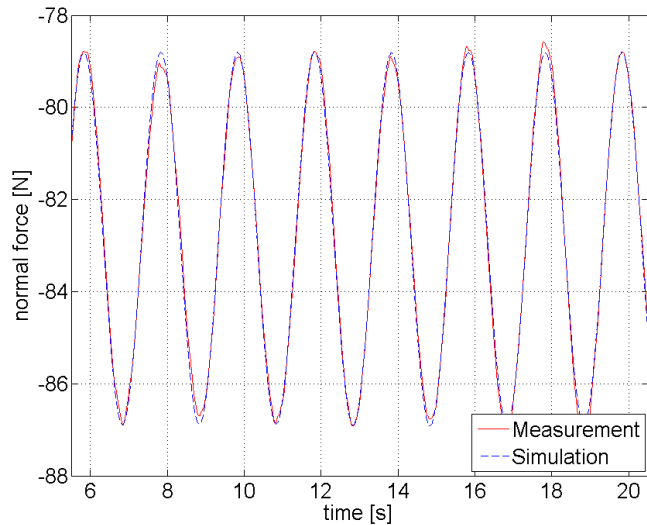
Physics

mue_0	0.3	1	maximum friction coefficient at zero slip velocity
B	0.6	s/m	coefficient of exponential friction decrease
A	0.4		ratio of friction coefficients μ_0/μ_∞
k_S	0.4		≤ 1 friction reduction in slip area
k_A	1		≤ 1 friction reduction (in adhesion area)
nue	0.3	1	Poisson number
E	2.1e11	Pa	Young's modulus

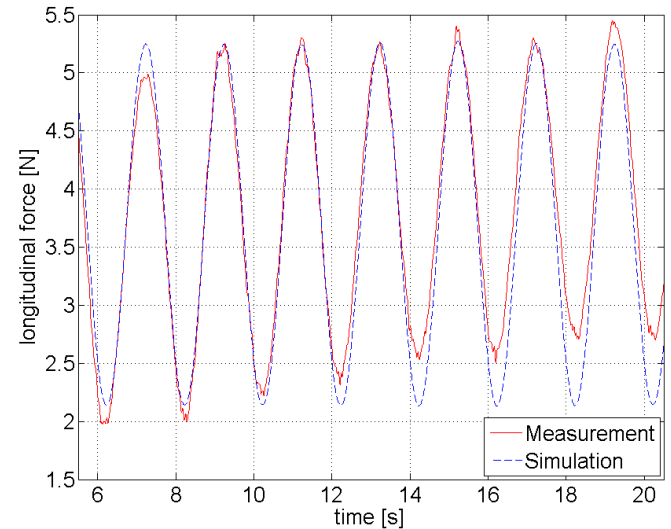


Application: the scaled roller rig

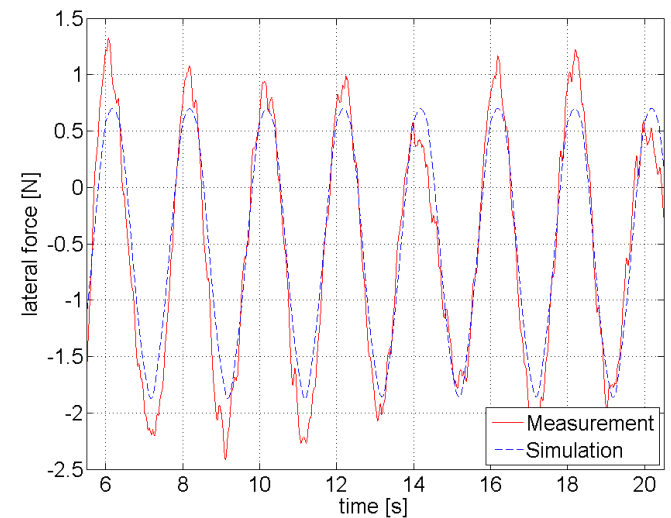
- Measurements versus simulation



Normal contact forces



Longitudinal contact forces



Lateral contact forces



Conclusions and Outlook

- The wheel-rail contact for several geometries has been implemented.
- The final goals are
 - observer development
 - feed-forward control
 - feed-back control

Funded by BMBF 011S12022G in conjunction with ITEA2 project

